SGMS Installation Instructions












1. **Location of SGMS Fitting**
   SGMS fittings must be located on a flat surface with no curves or bends, within ½" from the outer diameter of SGMS fitting. Mark desired center of component on spa wall.

2. **Drilling**
   Drill a ¼" pilot hole before using a hole saw to prevent chipping on the spa wall with the hole saw. Using the correct hole saw, drill the hole so that the drill is straight and perpendicular to the spa wall as possible (See attached Drill Guide). Clean debris in and around hole with a rag.

3. **Installing the Grommet**
   Press the grommet into place so that the flange bottoms out against the spa wall. See Figure 3.

4. **Lubrication**
   Using window cleaner, lubricate the grommet and SGMS component.

5. **Setting the SGMS Component**
   Press the SGMS component at the desired orientation into the grommet, then using the proper size SGMS installation tool and rubber mallet, tap the SGMS fitting into position until it sets flush with the grommet flange.

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